

Retrofit Instructions: Screen, Julian/HP

8602576 - 00 , de
FREI

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1. Range of Delivery

The conversion kit contains:

1x screen, complete	8602578, ST
1x railing, left	8602641, ST
1x railing, right	8602642, ST
2x bolts	8602574
1x screw	AF00003
2x washers 4.3	1331914
2x nuts M4 DIN 985	1336002
2x flat head screws M5x20 DIN 9651305506	
4x washers 5.3	1329472
4x nuts M5 DIN 985	1335618

2. Tools Required

flat file	7901522
round file	7901524
drill	7901604
drill bit ϕ 6	7910283
drill bit ϕ 10	7910284
boring bit	7900467
center punch	7910221
hammer	7910210
folding measure	7910590
wrench set	7901512
screwdriver	7910213
screwdriver	7910212
screwdriver set, hexagon socket screw key	7910304

3. Procedure:

1. At the back of the unit, mark and drill two holes, 6 mm in diameter, for the guide rails (8602941 and 8602641) 141 mm from the outer left edge of the blue chassis and 68 mm above the chassis platform. The distance between the two holes should be 219 mm.
2. Create an oblong hole for cable bushing. To do this, mark and drill two holes, 10 mm in diameter, with 35 mm between them, and then mark and drill a hole exactly between the two. The holes should be 64.5 mm from the outer edge of the blue chassis and 70 mm above the chassis platform. Make the holes and widen them using the boring bit until an oblong hole of approx. 25 mm wide is obtained. Work the oblong hole with a flat file if necessary.

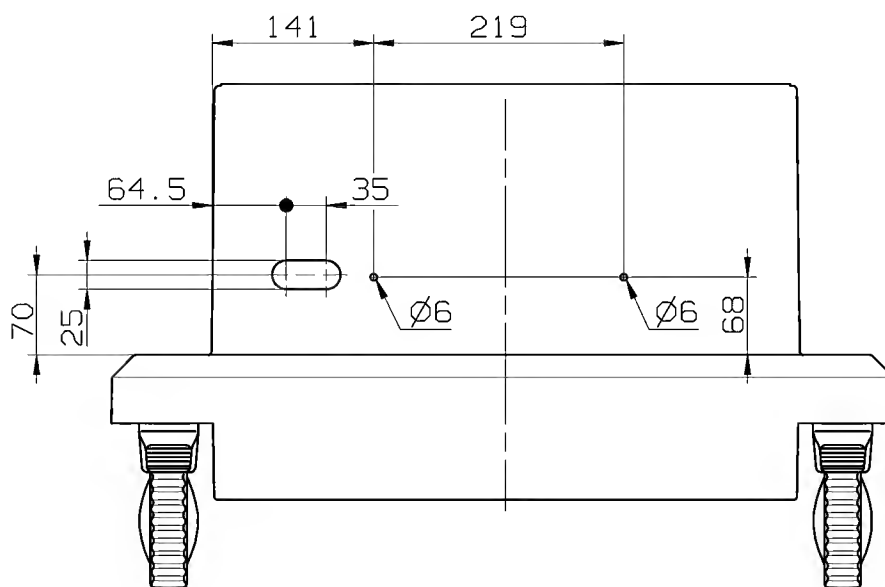
Rear view

Figure 1

3. Working from the front, fit the guide rails (8602941 and 8602641) into the 6 mm holes and secure with washers 4.3 (1336002) and nuts M4 (1331914). Place the computer between the guide rails (8602941 and 8602641) and secure the right side of the computer using the clamping level. Align the computer and mark 6 mm

holes for securing the guide rails (8602941 and 8602641). Center, mark and drill only after the computer and rails have been removed.

Front view

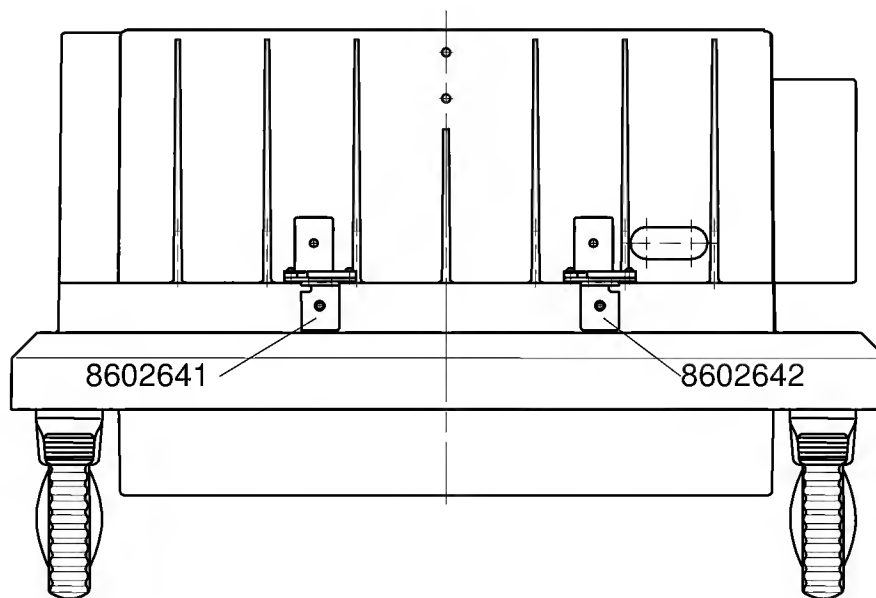


Figure 2

4. Mark and drill holes for the cover in the chassis platform, 6 mm in diameter, as shown in Figure 3, 122.5 mm from the outer left edge of the chassis and 47.5 mm into the curvature with a distance of 260 mm between the holes. In order to secure the upper part of the screen (8602578), remove the breathing system; mark and drill a hole, 10 mm in diameter, 180 mm from the left side and 120 mm from the rear edge relief. Work hole using round file if necessary.

Top view

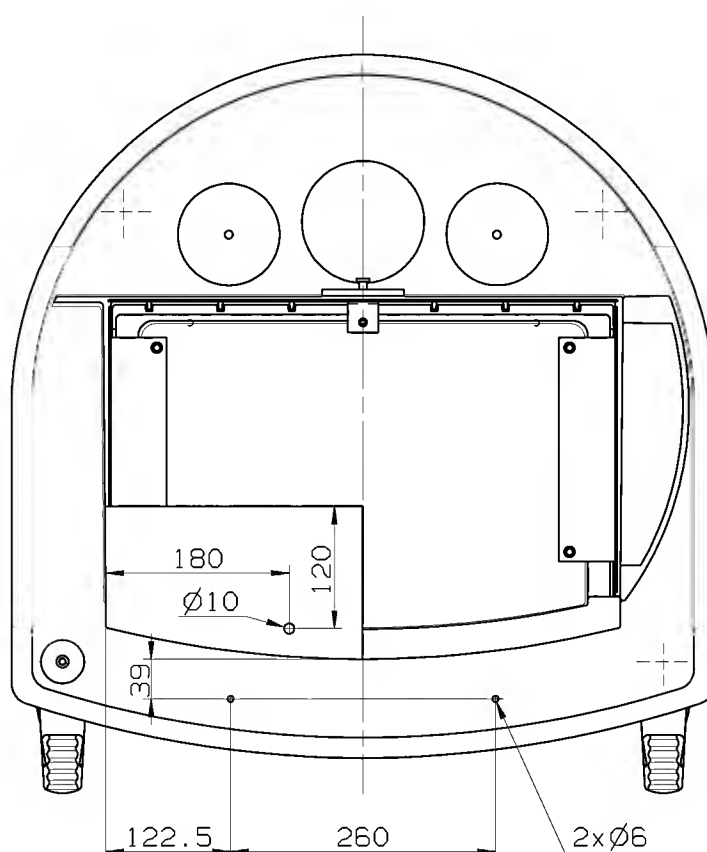


Figure 3

5. To install, secure the guide rails (8602941 and 8602641) in the holes previously drilled using washers 5.3 (1329472) and nuts M5 (1335618). Now feed the connecting cable through the oblong hole and connect the computer. Place the computer between the guide rails (8602941 and 8602641) and secure using the clamping level. Put the bolts (8602574) through the chassis platform and secure from beneath using washers 5.3 (1329472) and nuts M5 (1335618). Place the screen (8602578) in front of the computer and secure at the top using screw AF00003.